INSTALLATION INSTRUCTIONS FOR
DYNOMAX KIT: 39487
2010-07 Chevrolet/GMC Silverado / Sierra 2500HD/3500
6.6L Duramax Diesel (DPF)

DYNOMAX
Performance Exhaust

2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before beginning the installation.

1. Remove the OE muffler muffler/tail pipe welded assembly. Use WD-40, or a similar product, to lubricate and help remove the metal rod hangers from the rubber isolators.

2. Install DynoMax front adapter pipe **51066 & 36491 gasket** to the outlet of the OE diesel particulate filter (DPF). Finger tighten the inlet flange fasteners..

3. Slip a 5" stainless steel band clamp over the inlet end and install DynoMax muffler **24233**. Slightly tighten the inlet clamp.

4. Slip a 5" stainless steel band clamp over the outlet end of the 24233 muffler and install front tail pipe **53714**. Insert the rod hanger into the rubber isolator on the chassis hanger. Slightly tighten the tail pipe inlet clamp. Please refer to the system diagram.

5. Slip a 5" stainless steel band clamp over the inlet end of rear tail pipe **53715** and install on the outlet of 53714. Insert rod hanger into the rubber isolator on the chassis hanger. Slightly tighten the rear tail pipe inlet clamp.

6. Slip a 5" stainless steel band clamp over the inlet end and install 304SS tip **36483**.

7. Beginning at the inlet of the system, position all components and tighten the clamps. Please see the full system diagram on the back page.

KIT CONTAINS:

(1) 24233 MUFFLER
(1) 51066 PIPE
(1) 53714 PIPE
(1) 53715 PIPE
(1) 36483 SS TIP
(1) 36491 GASKET
(1) 36490 BOLT KIT
(4) 5" BAND CLAMPS
(1) 709875 INSTRUCTION SHEET

39487 SYSTEM DIAGRAM

36491

**5"
Clamp**

**5"
Clamp**

**5"
Clamp**

**5"
Clamp**

36483

51066

24233

53715

53714